

Date: Thursday, 8/30/2007 3:51:21 PM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : PLUG
Job Number : 34366
Estimate Number : 10930
P.O. Number : N/A Part Number : D2057
This Issue : 8/30/2007 S.O. No. : N/A Drawing Number : D2057 REV B
Prsht Rev. : NC Project Number : N/A
First Issue : N/A Type : MACHINED PARTS Drawing Revision : B
Previous Run : 31221 Material : N/A
Due Date : 9/30/2007 Qty: 100 Um: Each
Written By :
Checked & Approved By : 07.08.31
Comment : Est D 02.08.22 Make in Cobra KJ

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6R0750 6061-T6 Round Bar .750"



Comment: Qty.: 0.1050 f(s)/Unit Total : 10.5000 f(s)

6061-T6 Round Bar .750"

Material: 6061-T6 (QQ-A-225/8) Ø0.75 Rod

(M6061T6R0.750)

Batch M103156

11.25'

RP 07/11/05

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

Make as per Dwg D2057 and Folio FA260.

Break all sharp edges 0.015 max. Do not drill Ø0.191

RP 07/11/05

3.0 ~~QC0~~ QC2 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

RP 07/11/05

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4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: DATE-ST10

AS 07/11/15

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

RP 07/11/05

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Job Completion



3.1 MANUAL MILL

RP 07/11/15

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3.2 QC2

RP 07/11/15

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3.3 QC8

RP 07/11/15

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Form: mprocess

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: PD Date: 01/11/16
 QA: N/C Closed: _____ Date: _____

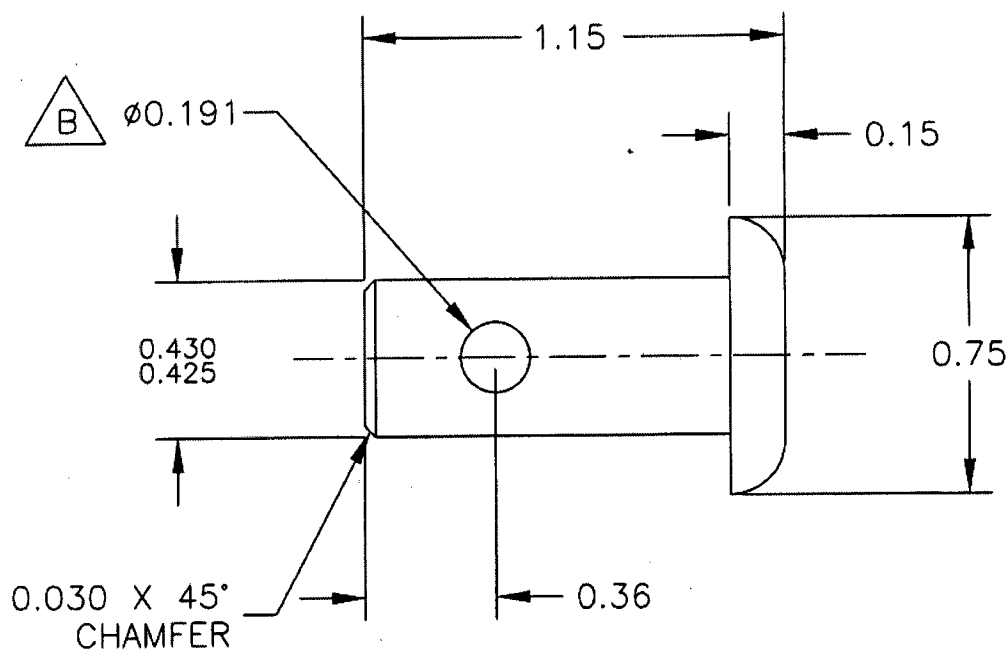
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN JB	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>DAH</i>	APPROVED <i>KE</i>	DRAWING NO. D2057	REV. B SHEET 1 OF 1
DATE 98.10.15		TITLE PLUG	SCALE 2:1
A	92.03.13	NEW ISSUE	
B	98.10.15	REDRAWN 0.191 DIA WAS 0.187 DIA (TSR A1100)	

RELEASED
98.10.16 PS



MATERIAL: 6061-T6 ROD (QQ-A-225/8)
FINISH: NONE
BREAK ALL SHARP EDGES 0.015 MAX
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 34366